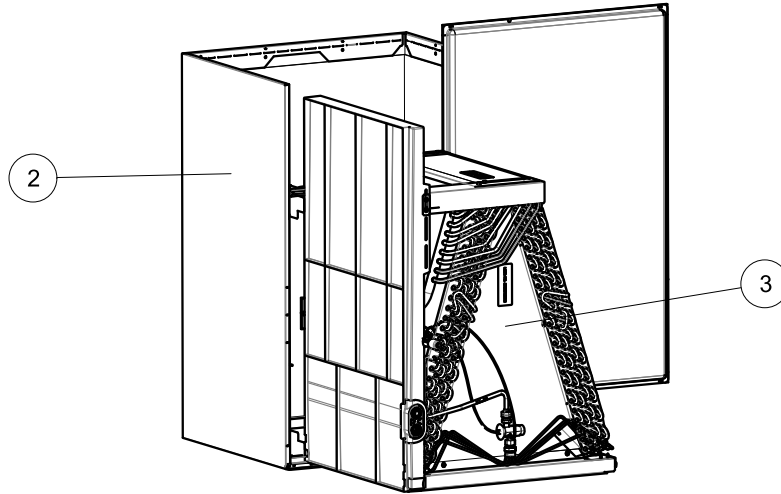


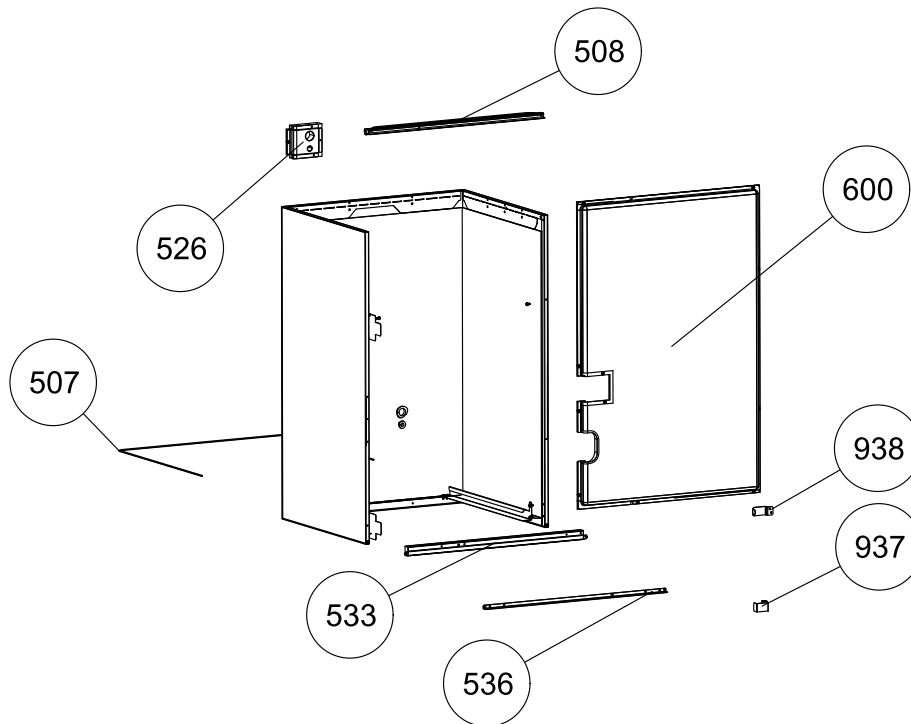
REPAIR PARTS LIST

PRINTED DATE: 1/28/2025

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Section	Description
2	SHEET METAL / CABINET PARTS
3	REFRIGERATION SYSTEM
8	MISCELLANEOUS



Section : SHEET METAL / CABINET PARTS

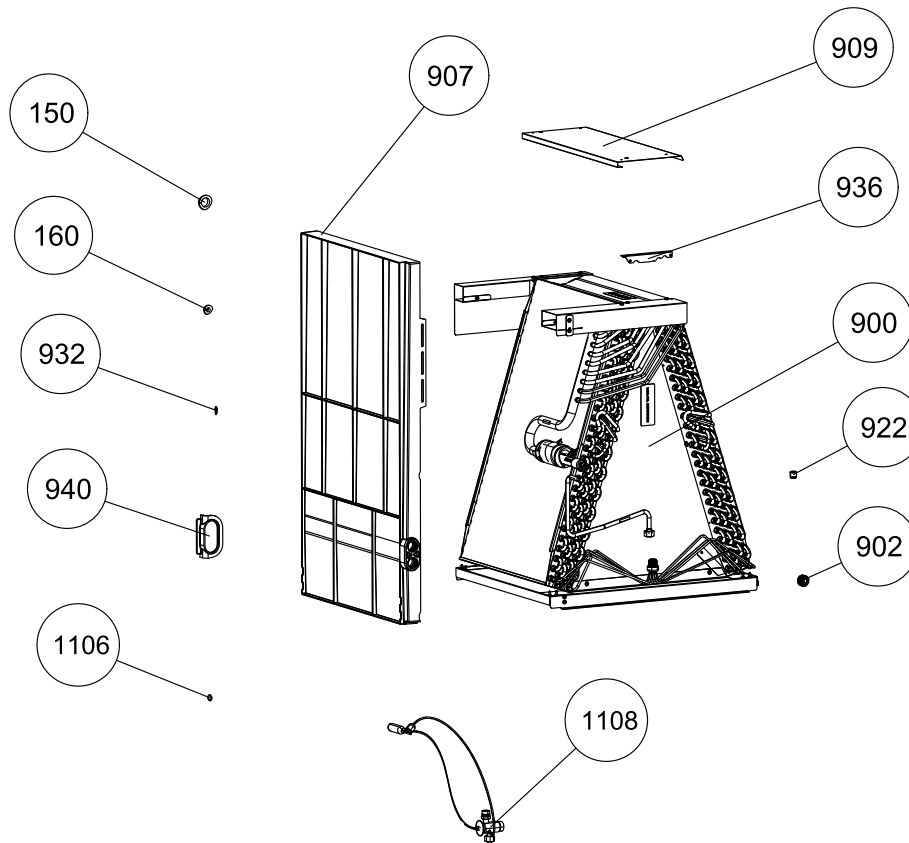
Section	Callout	Replacement Part #	Description	Original Part #	XAHC42E BCN1	XAHC48F BAN1	XAHC48F BCN1	XAHC60 GBAN1	XAHC60 GBCN1
2	177	S1-07348818001	FLANGE, DUCT	S1-07348818001	4	4	4	4	4
2	186	S1-07348825001	PAN,AUXILLARY-DRAIN	S1-07348825001	1	1	1	1	1
2	187	S1-07348826001	SUPPORT,AUXILIARY-DRAIN PAN	S1-07348826001	1	1	1	1	1
2	507	S1-02925442000	INSULATION RETAINER,C-CABINET	S1-02925442000	1	1	1	1	1
2	508	S1-37348916001	BRACE,ASSEM,CABINET W/INSUL,21.0	S1-37348916001	1	1	1	1	1
2	533	S1-37348912001	BRACE,ASSEM.LOWER W/INSUL,21.0,CHAMP	S1-37348912001	1	1	1	1	1
2	536	S1-07348823001	ANGLE,TRANSITION,21.0,CHAMP	S1-07348823001	1	1	1	1	1
2	600	S1-37348854001	PNL,ASM,LOWER ACCESS,28.2 X 21.0,CHAMP	S1-37348854001	1				
2	600	S1-37348855001	PNL,ASM,LOWER ACCESS,32.4 X 21.0,CHAMP	S1-37348855001		1	1		
2	600	S1-37348856001	PNL,ASM,LOWER ACCESS,36.6 X 21.0,CHAMP	S1-37348856001				1	1
2	937	S1-07348819001	RETAINER,FRONT CLIP	S1-07348819001	1	1	1	1	1
2	938	S1-07348820001	RETAINER,BACK CLIP	S1-07348820001	1	1	1	1	1

Section	Callout	Replacement Part #	Description	Original Part #	XAHC60 HBCN1	XAHD42E BCN1	XAHD48F BAN1	XAHD48F BCN1	XAHD60 GBAN1
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2	177	S1-07348818001	FLANGE, DUCT	S1-07348818001	4	4	4	4	4
2	186	S1-07348825001	PAN,AUXILLARY-DRAIN	S1-07348825001	1	1	1	1	1
2	187	S1-07348826001	SUPPORT,AUXILIARY-DRAIN PAN	S1-07348826001	1	1	1	1	1
2	507	S1-02925442000	INSULATION RETAINER,C-CABINET	S1-02925442000	1				
2	507	S1-02925443000	INSULATION RETAINER,D-CABINET	S1-02925443000		1	1	1	1
2	508	S1-37348916001	BRACE,ASSEM,CABINET W/INSUL,21.0	S1-37348916001	1				
2	508	S1-37348917001	BRACE,ASSEM,CABINET W/INSUL,24.5	S1-37348917001		1	1	1	1
2	526	S1-37348909001	PNL,ASSEM,TUBING ACCESS W/INSUL,CHAMP	S1-37348909001			1		1
2	533	S1-37348912001	BRACE,ASSEM,LOWER W/INSUL,21.0,CHAMP	S1-37348912001	1				
2	533	S1-37348913001	BRACE,ASSEM,LOWER W/INSUL,24.5,CHAMP	S1-37348913001		1	1	1	1
2	536	S1-07348823001	ANGLE,TRANSITION,21.0,CHAMP	S1-07348823001	1				
2	536	S1-07348824001	ANGLE,TRANSITION,24.5,CHAMP	S1-07348824001		1	1	1	1
2	600	S1-37348857001	PNL,ASM,LOWER ACCESS,38.4 X 21.0,CHAMP	S1-37348857001	1				
2	600	S1-37348858001	PNL,ASM,LOWER ACCESS,32.2 X 24.5,CHAMP	S1-37348858001		1	1	1	
2	600	S1-37348859001	PNL,ASM,LOWER ACCESS,36.6 X 24.5,CHAMP	S1-37348859001					1
2	937	S1-07348819001	RETAINER,FRONT CLIP	S1-07348819001	1	1	1	1	1
2	938	S1-07348820001	RETAINER,BACK CLIP	S1-07348820001	1	1	1	1	1

Section	Callout	Replacement Part #	Description	Original Part #	XAHD60 GBCN1	XAHD60 HBCN1	XAHD60J BCN1		
2	177	S1-07348818001	FLANGE, DUCT	S1-07348818001	4	4	4		
2	186	S1-07348825001	PAN,AUXILLARY-DRAIN	S1-07348825001	1	1	1		
2	187	S1-07348826001	SUPPORT,AUXILIARY-DRAIN PAN	S1-07348826001	1	1	1		
2	507	S1-02925443000	INSULATION RETAINER,D-CABINET	S1-02925443000	1	1	1		
2	508	S1-37348917001	BRACE,ASSEM,CABINET W/INSUL,24.5	S1-37348917001	1	1	1		
2	533	S1-37348913001	BRACE,ASSEM,LOWER W/INSUL,24.5,CHAMP	S1-37348913001	1	1	1		
2	536	S1-07348824001	ANGLE,TRANSITION,24.5,CHAMP	S1-07348824001	1	1	1		
2	600	S1-37348859001	PNL,ASM,LOWER ACCESS,36.6 X 24.5,CHAMP	S1-37348859001	1		1		
2	600	S1-37348860001	PNL,ASM,LOWER ACCESS,38.4 X 24.5,CHAMP	S1-37348860001		1			
2	937	S1-07348819001	RETAINER,FRONT CLIP	S1-07348819001	1	1	1		
2	938	S1-07348820001	RETAINER,BACK CLIP	S1-07348820001	1	1	1		

Suggested stocking items are shown with shaded item number.



Section : REFRIGERATION SYSTEM

Section	Callout	Replacement Part #	Description	Original Part #	XAHC42E BCN1	XAHC48F BAN1	XAHC48F BCN1	XAHC60 GBAN1	XAHC60 GBCN1
3	150	S1-02813205000	GROMMET 7/8 INCH	S1-02813205000	1	1	1	1	1
3	900	S1-37348944001	COIL W/HORIZ DP,3R/22/21.0,ALUM,FLEX	S1-37348944001	1				
3	900	S1-37348946001	COIL W/HORIZ DP,3R/24/21.0,ALUM,FLEX	S1-37348946001		1	1		
3	900	S1-37348948001	COIL W/HORIZ DP,3R/28/21.0,ALUM,FLEX	S1-37348948001				1	1
3	902	S1-02812480001	PLUG,DRAIN PAN	S1-02812480001	1	1	1	1	1
3	907	S1-02818873000	PAN,DRAIN,HORIZONTAL,26.87 IN,A-COIL	S1-02818873000	1				
3	907	S1-02818874000	PAN,DRAIN,HORIZONTAL,30.90 IN,A-COIL	S1-02818874000		1	1		
3	907	S1-02818875000	PAN,DRAIN,HORIZONTAL,35.35 IN,A-COIL	S1-02818875000				1	1
3	909	S1-07348813001	SHIELD.BLOWOFF,3 ROW	S1-07348813001	1	1	1	1	1
3	922	S1-02310745000	CAP,SEAL,KNURLED 7/1	S1-02310745000	1	1	1	1	1
3	932	S1-02202475700	CORE,VLV,V PORT (M10)	S1-02202475700	1	1	1	1	1
3	940	S1-02818913000	GASKET,DRAIN PAN	S1-02818913000	1	1	1	1	1
3	1106	S1-02131419000	WASHER, TXV	S1-02131419000	2	2	2	2	2
3	1108	S1-1TVMBA1	KIT, TXV, R-410A, 3/4 INCH CHATLEFF CONN	S1-1TVMBA1		1		1	

3	1108	S1-1TVMBC1	KIT, TXV, R-410A, 3/4 INCH CHATLEFF CONN	S1-1TVMBC1	1		1		1
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Section	Callout	Replacement Part #	Description	Original Part #	XAHC60 HBCN1	XAHD42E BCN1	XAHD48F BAN1	XAHD48F BCN1	XAHD60 GBAN1
3	150	S1-02813205000	GROMMET 7/8 INCH	S1-02813205000	1	1	1	1	1
3	160	S1-02813209000	GROMMET 3/8 INCH	S1-02813209000		1	1		1
3	900	S1-37348945001	COIL W/HORIZ DP, 3R/22/24.5, ALUM, FLEX	S1-37348945001		1			
3	900	S1-37348947001	COIL W/HORIZ DP, 3R/24/24.5, ALUM, FLEX	S1-37348947001			1	1	
3	900	S1-37348949001	COIL W/HORIZ DP, 3R/28/24.5, ALUM, FLEX	S1-37348949001					1
3	900	S1-37348950001	COIL W/HORIZ DP, 3R/32/21.0, ALUM, FLEX	S1-37348950001	1				
3	902	S1-02812480001	PLUG, DRAIN PAN	S1-02812480001	1	1	1	1	1
3	907	S1-02818874000	PAN, DRAIN, HORIZONTAL, 30.90 IN, A-COIL	S1-02818874000		1	1	1	
3	907	S1-02818875000	PAN, DRAIN, HORIZONTAL, 35.35 IN, A-COIL	S1-02818875000					1
3	907	S1-02818876000	PAN, DRAIN, HORIZONTAL, 37.26 IN, A-COIL	S1-02818876000	1				
3	909	S1-07348813001	SHIELD. BLOWOFF, 3 ROW	S1-07348813001	1	1	1	1	1
3	922	S1-02310745000	CAP, SEAL, KNURLED 7/1	S1-02310745000	1	1	1	1	1
3	932	S1-02202475700	CORE, VLV, V PORT (M10)	S1-02202475700	1	1	1	1	1
3	940	S1-02818913000	GASKET, DRAIN PAN	S1-02818913000	1	1	1	1	1
3	1106	S1-02131419000	WASHER, TXV	S1-02131419000	2	2	2	2	2
3	1108	S1-1TVMBA1	KIT, TXV, R-410A, 3/4 INCH CHATLEFF CONN	S1-1TVMBA1			1		1
3	1108	S1-1TVMBC1	KIT, TXV, R-410A, 3/4 INCH CHATLEFF CONN	S1-1TVMBC1	1	1		1	

Section	Callout	Replacement Part #	Description	Original Part #	XAHD60 GBCN1	XAHD60 HBCN1	XAHD60J BCN1		
3	150	S1-02813205000	GROMMET 7/8 INCH	S1-02813205000	1	1	1		
3	900	S1-37348949001	COIL W/HORIZ DP, 3R/28/24.5, ALUM, FLEX	S1-37348949001	1				
3	900	S1-37348951001	COIL W/HORIZ DP, 3R/32/24.5, ALUM, FLEX	S1-37348951001		1			
3	900	S1-37348952001	COIL W/HORIZ DP, 4R/28/24.5, ALUM, FLEX	S1-37348952001			1		
3	902	S1-02812480001	PLUG, DRAIN PAN	S1-02812480001	1	1	1		
3	907	S1-02818875000	PAN, DRAIN, HORIZONTAL, 35.35 IN, A-COIL	S1-02818875000	1		1		
3	907	S1-02818876000	PAN, DRAIN, HORIZONTAL, 37.26 IN, A-COIL	S1-02818876000		1			
3	909	S1-07348813001	SHIELD. BLOWOFF, 3 ROW	S1-07348813001	1	1			
3	909	S1-07348814001	SHIELD. BLOWOFF, 4 ROW	S1-07348814001			1		

3	922	S1-02310745000	CAP,SEAL,KNURLED 7/1	S1-02310745000	1	1	1		
3	932	S1-02202475700	CORE,VLV,V PORT (M10)	S1-02202475700	1	1	1		
3	940	S1-02818913000	GASKET,DRAIN PAN	S1-02818913000	1	1	1		
3	1106	S1-02131419000	WASHER, TXV	S1-02131419000	2	2	2		
3	1108	S1-1TVMBC1	KIT, TXV, R-410A, 3/4 INCH CHATLEFF CONN	S1-1TVMBC1	1	1	1		

Suggested stocking items are shown with shaded item number.

Section : MISCELLANEOUS

Section	Callout	Replacement Part #	Description	Original Part #	XAHC42E BCN1	XAHC48F BAN1	XAHC48F BCN1	XAHC60 GBAN1	XAHC60 GBCN1
8	NS	S1-02818924000	GROMMET,0.406 INCH ID X 0.750 INCH	S1-02818924000	1	1	1	1	1

Section	Callout	Replacement Part #	Description	Original Part #	XAHC60 HBCN1	XAHD42E BCN1	XAHD48F BAN1	XAHD48F BCN1	XAHD60 GBAN1
8	NS	S1-02818924000	GROMMET,0.406 INCH ID X 0.750 INCH	S1-02818924000	1			1	

Section	Callout	Replacement Part #	Description	Original Part #	XAHD60 GBCN1	XAHD60 HBCN1	XAHD60J BCN1		
8	NS	S1-02818924000	GROMMET,0.406 INCH ID X 0.750 INCH	S1-02818924000	1	1	1		

Suggested stocking items are shown with shaded item number.

Model series repair parts lists are generated for each model number from the last production bill of material.

Major components and suggested stocking items are shown with shaded item number.

Repair parts lists are subject to change without notice.

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